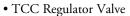


Oversized TCC Regulator Valve Kit

Part No. 105740-17K



- Boost Valve
- Boost Sleeve
- Spring

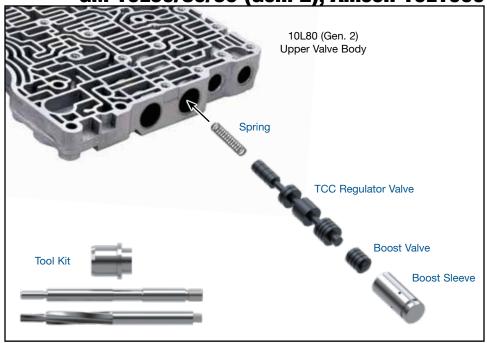
Tool Kit

Part No. F-105740-TL16

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

GM 10L60/80/90 (Gen. 2); Allison 10L1000



1. Disassembly

- a. Remove and save OE retaining clip.
- b. Remove and discard OE boost valve and sleeve assembly.
- c. Remove and discard OE regulator valve and spring.

2. Bore Reaming

Ream the TCC regulator/boost valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-105740-TL16** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Install Sonnax spring followed by Sonnax TCC regulator valve.
- c. Install Sonnax boost valve and sleeve assembly.
- d. Reinstall OE retaining clip.

4. Final Testing

Vacuum testing at the four ports indicated holds the recommended minimum 16 in-Hg.

