

## LPC Signal Damper Piston Kit

**Part No.**

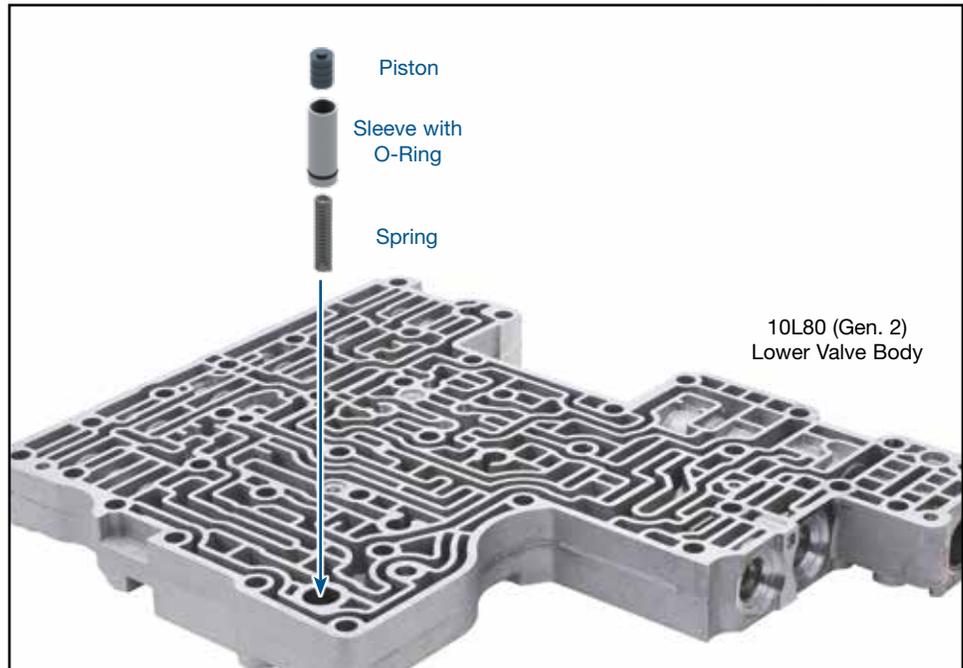
**105740-05K**

- Piston
- Sleeve
- Spring
- O-Rings (2)

1 Extra

Patent No. 12,129,922

## GM 10L80/90 (Gen. 2)



### 1. Disassembly

Remove and discard the OE damper piston and spring.

### 2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Install Sonnax O-ring into groove of Sonnax sleeve. Lubricate O-ringed sleeve with Sonnax Slippery Stick **O-LUBE**. Roll on bench to size the O-ring into groove.
- c. Install Sonnax spring into Sonnax piston/sleeve assembly through the bottom hole.
- d. Install the Sonnax assembly with the Sonnax spring into the bore.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

