

### Oversized Pressure Regulator Valve Kit

Part No.

**44912-10K**



- Valve
- Green Spring OE Pressure
- Yellow Spring Use with **RFE-LB1**

**NOTE:** Sonnax **RFE-LB1** line pressure booster kit provides progressive pressure increase for smooth engagements and lower load on pump at idle, but a greater increase in pressure as the transmission is worked harder. More information can be found online at [www.sonnax.com](http://www.sonnax.com).

**RFE-LB1** is for use in all '99-'18 gas and diesel units and can be used in '19-later if underdrive pulse is turned off with aftermarket software.

### Tool Kit

Part No.

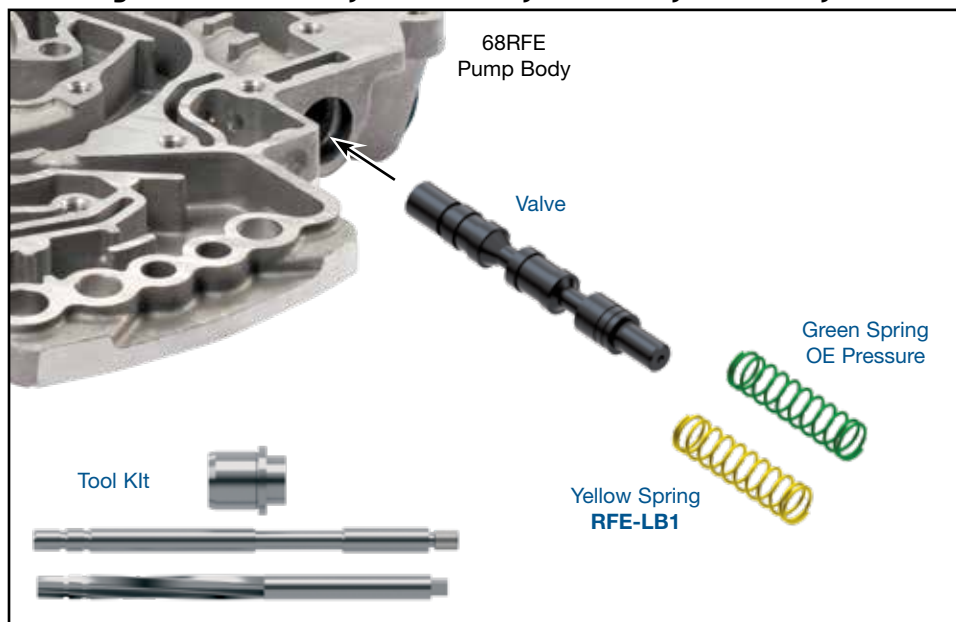
**F-44912-TL10**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).



### Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



#### 1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove and discard OE pressure regulator spring and valve.

#### 2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-44912-TL10** and **VB-FIX** are required for this operation.

#### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Install Sonnax oversized pressure regulator valve.
- Select appropriate Sonnax spring (**Figure 1**). Install spring into bore. Ensure spring is seated over valve spring guide.
- Reinstall OE retaining clip.

#### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 15 and 18 in-Hg (**Figure 2**).

