

## 10-Clutch Drum Kit with Bearing

### Part No.

**28756-08**

- 10-Clutch Drum
- Thrust Bearing
- Shim      Wide

Patent Nos. 6,920,970 & 7,204,357

**NOTE:** Sonnax 10-clutch pistons and drums should ONLY be used as matched parts. Use the images below to properly identify your parts.

Sonnax 10-clutch drum with bearing **28756-08** features a piston bore that is .060" deeper for greater piston travel than was available from 10-clutch drums **28755-08** (discontinued). This discontinued drum was specifically for use with Sonnax 10-clutch piston **28765-04** (also discontinued).

### Current 10-Clutch Parts

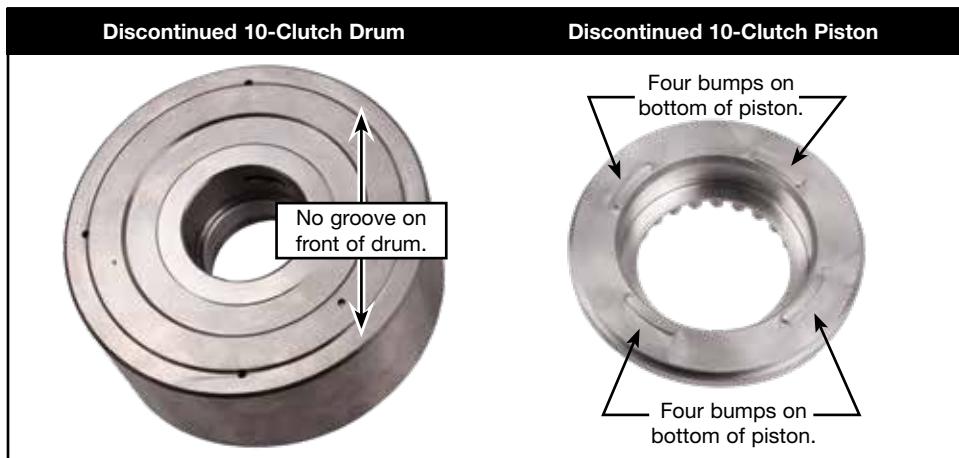
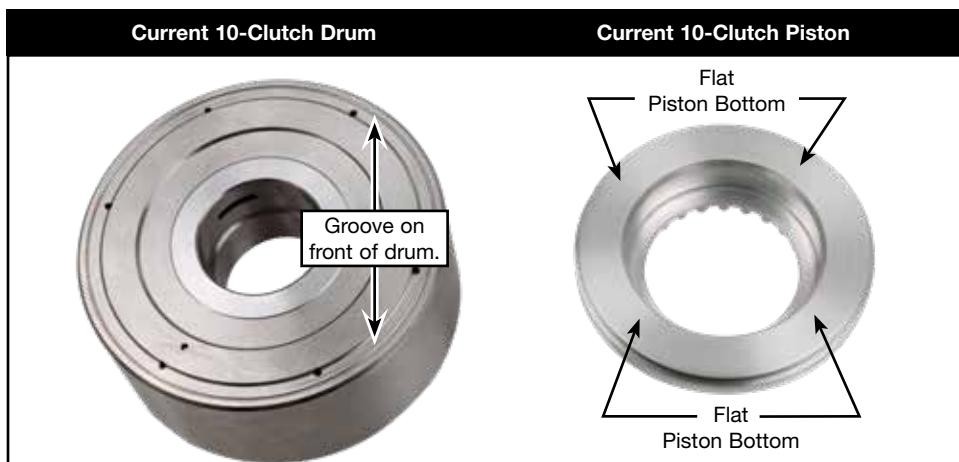
#### 10-Clutch Piston

**28765-05**

#### 10-Clutch Drums

**28756-01**

**28756-08**      with Bearing



#### NOTES & CAUTIONS:

- If pump has been previously machined at thrust washer/bearing face to accept a bearing, and previously used a drum that is NOT machined, install Sonnax .046" thick wide pump shim between bearing and pump.
- If pump has not been machined at thrust washer/bearing face, install Sonnax drum and included bearing. Discard Sonnax .046" thick wide pump shim.
- Check clutch hub endplay. If excessive, install Sonnax shim **28304-30** between small wear plate and drum as shown to keep hub located closer to flange and ensure full clutch spline engagement with top of clutch hub. Some clutch hub endplay is required.
- A clutch stack up with 10 frictions requires the top friction to run against sun gear flange plate. When using non-Sonnax flanges, ensure the flange surface is smooth enough to run friction material directly on the flange surface (generally Ra20 or better).

If sun gear flange plate is NOT suitable for running friction material directly on flange surface, replace top friction with steel plate for a total of nine frictions and 11 steel plates.

#### Sonnax 10-Clutch Drum

