

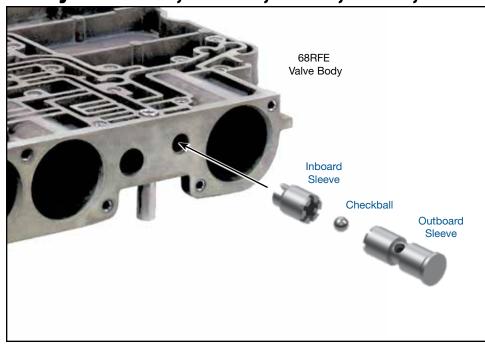
## Low/Reverse Switch Checkball Sleeve Kit

### Part No. 92835-41K

- Outboard Sleeve
- Inboard Sleeve
- Checkballs (2)

1 Extra

# Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



### 1. Disassembly

- a. Remove accumulator retaining plate on valve body.
- b. Remove and discard OE retaining clip, end plug, and valve.

#### 2. Installation & Assembly

- a. Ensure all debris has been removed from valve bore and body.
- b. Install Sonnax inboard sleeve.
- c. Install Sonnax checkball into outboard sleeve.
- d. Install Sonnax outboard sleeve/checkball into bore.
- e. Reinstall OE accumulator retaining plate.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (**Figure 1**).

**NOTE:** During vacuuming testing, user must manually shuttle the OE valve to whichever worm track they are testing in order to see results.

