

### Oversized Low/Reverse Switch Checkball Sleeve Kit



Part No.

**92835-45K**

- Outboard Sleeve
- Inboard Sleeve
- Checkballs (2)

1 Extra

### Tool Kit



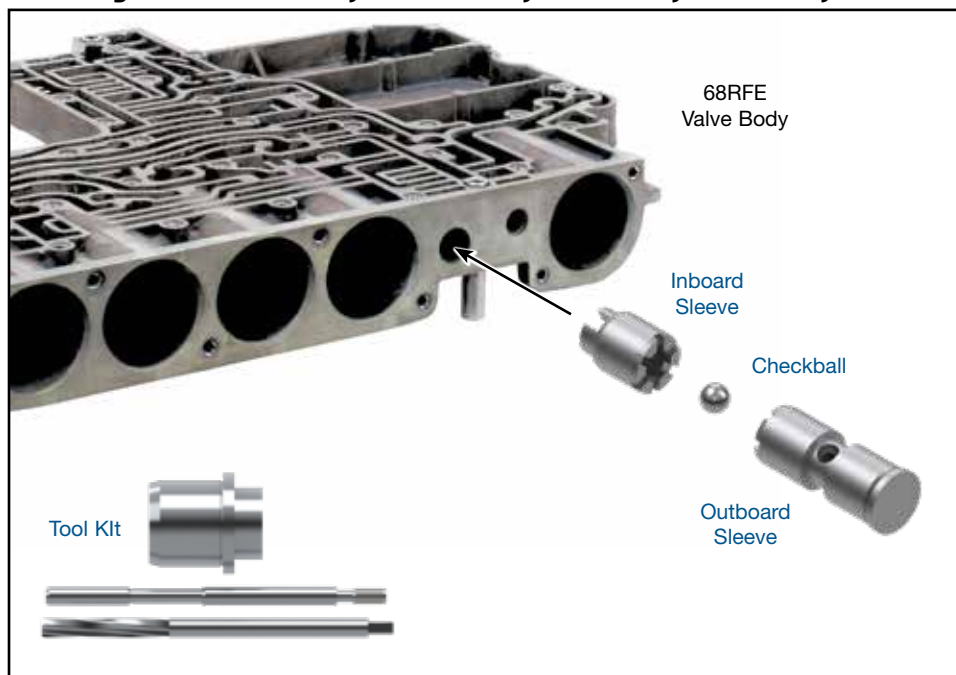
Part No.

**F-92835-TL45**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



### 1. Disassembly

- Remove OE accumulator retaining plate on valve body.
- Remove and discard OE end plug and valve.

### 2. Bore Reaming

Ream low/reverse switch bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-92835-TL45** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax inboard sleeve.
- Install Sonnax checkball into outboard sleeve.
- Install Sonnax outboard sleeve/checkball into bore.
- Reinstall OE accumulator retaining plate.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

**NOTE:** During vacuuming testing, user must manually shuttle the OE valve to whichever worm track they are testing in order to see results.

