

## Thermal Bypass Eliminator Kit

### Part No.

**72760-02K**

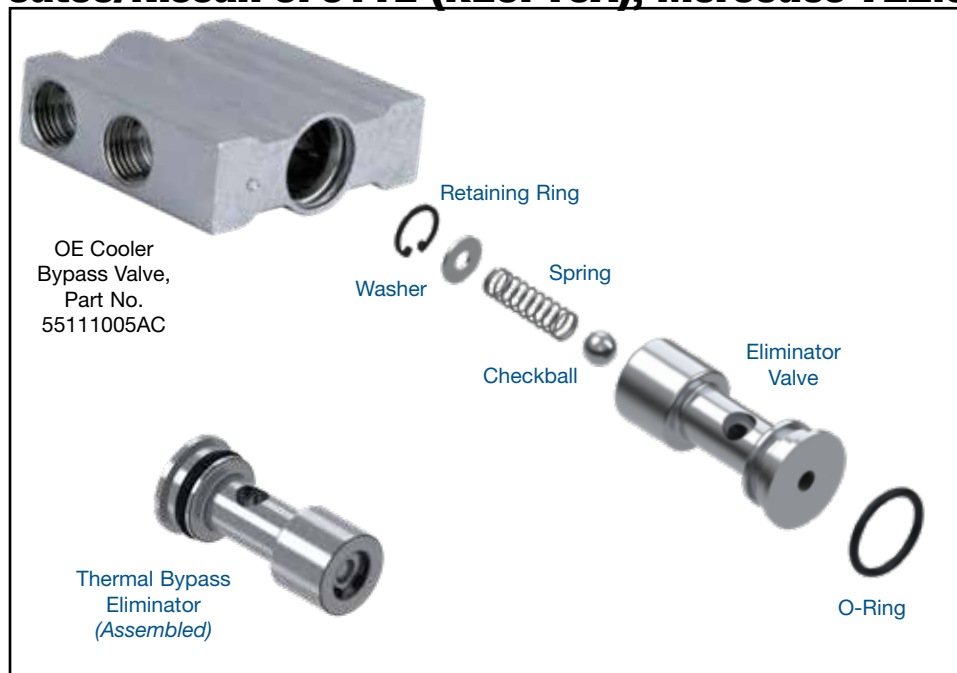
- Retaining Ring
- Washer
- Spring
- Checkball
- Eliminator Valve
- O-Ring

Patent Pending



**NOTE:** For use in OE part numbers 55111005AC and 68192000AA. These part numbers are located on OE cooler bypass valve housing.

## Chrysler 42RLE, 45RFE, 545RFE, 68RFE; Jatco/Nissan JF011E (RE0F10A); Mercedes 722.6



### 1. Remove Parts from Vehicle

**NOTE:** In most applications, the housing is located towards the front of vehicle in close proximity to where the cooler lines enter the case. Depending upon vehicle, the OE cooler bypass valve thermal bypass bore may be accessible with snap ring pliers without removal from the vehicle. If accessible, clean cooler bypass valve and opening to thermal bypass bore with appropriate cleaner and follow steps 2b, 2c and 3a below.

- Remove OE cooler block from vehicle.
- Remove OE retaining ring and save for reuse.
- Remove and discard OE thermal bypass valve assembly.

### 2. Installation & Assembly

- Install Sonnax thermal bypass eliminator assembly and secure in place using the OE retaining ring.
- Reinstall block into vehicle.