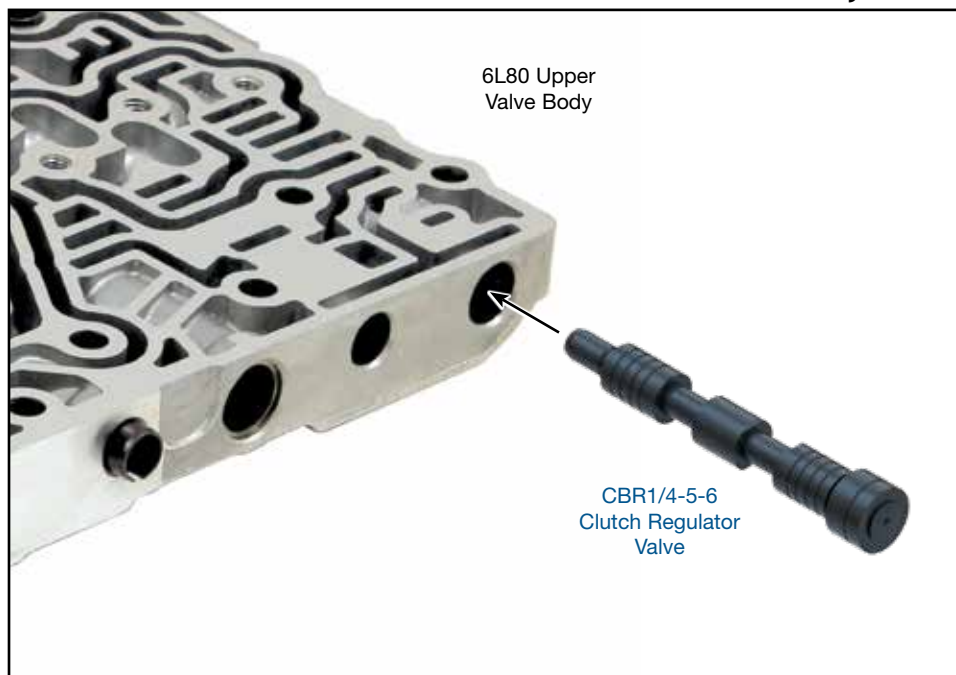


CBR1/4-5-6 Clutch Regulator Valve

Part No.

104740-50

GM 6L80, 6L90



1. Disassembly

- Remove OE retainer and end plug and set aside for reuse.
- Remove and discard OE CBR1/4-5-6 clutch regulator valve.
- Remove OE CBR1/4-5-6 clutch regulator valve spring and set aside for reuse.

2. Installation & Assembly

- Carefully insert OE spring.
- Insert Sonnax CBR1/4-5-6 clutch regulator valve.
- Insert OE end plug, just far enough to reinstall OE retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg (Figure 1).

